



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-636-047
Job Sheet 175213

[Handwritten signature]



Part No: D350-636-047

Job Qty: 1 ea

Part Name: Run-on Landing Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/29/18

Job Tracking No:

Created By: Linda Lacelle

Due Date: 3/29/18

Type: SOLD

Description:

Note: DWG REV J IPP REV:A 10.09.27 NEW ISSUE DD VERF:EC IPP Rev:B 11.04.14 ecn11-553 DD verf:EC IPP REV:C AS PER ECN 11-603 JLM 11.07.07 VERIFIED BY:DD IPP Rev:D 112.04.16 AS PER ECN 12-542 DD verf:EC

Ship Via:

002071

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier			Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time		
90	Start up Operation	1 Ea		3/29/18	0.00	0.00	Start Up Stores/Pkg-2	8		MAR 29 2018
110	Packaging	1 pcs		3/29/18	0.00	0.00	Packaging1-3	3		MAR 29 2018
115	QC	1 pcs		3/29/18	0.00	0.00	QC4	8		Smb
118	DC	1 pcs		3/29/18	0.00	0.00	DC			
120	Packaging	1 pcs		3/29/18	0.00	0.00	Packaging3-1	21		Smb
130	QC21-FG	1 Ea		3/29/18	0.00	0.00	QC21	21		APR 02 2018

Part Op 118 - Photocopy bluefile & type labels per PPPD350-636-047 CHG005
Descriptions: 120 - Identify and pack for shipping as per PPP D350-636-047 Location:FG041

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C34A	Bolt	1 Ea (1 ea)	90-Start up Operation	FM134676-1
AN3C36A	Bolt	4 Ea (4 ea)	90-Start up Operation	FM137074-1
AN3C37A	Bolt	1 Ea (1 ea)	90-Start up Operation	5036297
AN3C42A	Bolt	1 Ea (1 ea)	90-Start up Operation	5041523
D3873-1	Bushing	8 Ea (8 ea)	90-Start up Operation	5056590
D4154-041	Wearplate Assembly	1 Ea (1 ea)	90-Start up Operation	5048308
D4170-3	Bushing	4 Ea (4 ea)	90-Start up Operation	5052540
D4171-1	Bushing	1 Ea (1 ea)	90-Start up Operation	3043504
MS21043-3	Nut	5 Ea (5 ea)	90-Start up Operation	5016882
NAS1149C0363R	Washer	10 Ea (10 ea)	90-Start up Operation	5017102



Container No: S056812



Part: D350-636-047

Job No: 175213

Serial No/Batch: S056812

Revision:
Inspector:

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Date: 03/29/18

3/18 9:54 AM dart.lacelle.linda

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C34A	1	3	0
	AN3C36A	4	558	0
	AN3C37A	1	45	0
	AN3C42A	1	53	0
	D3873-1	8	1	0
	D4154-041	1	1	0
	D4170-3	4	10	0
	D4171-1	1	3	0
	MS21043-3	5	886	0
	NAS1149C0363R	10	471	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002071	FM134676-1	AN3C34A	Bolt		ST348	1
002071	S056568	AN3C36A	Bolt	fm137074-1	ST347	4
002071	S056555	AN3C37A	Bolt	S036297	ST347	1
002071	S056553	AN3C42A	Bolt	s041523	ST347	1
002071	S056811	D3873-1	Bushing	S056590	ST054	8
002071	S048308	D4154-041	Wearplate Assembly	S047827	PKG	1
002071	S056545	D4170-3	Bushing	s052540	ST083	4
002071	S056538	D4171-1	Bushing	S043504	ST083	1
002071	S056537	MS21043-3	Nut	s016882	ST302	5
002071	S056524	NAS1149C0363R	Washer	S017102	ST266	10

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/29/18 12:03 PM dart.quirion.sonia

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Part Number: D350-636-047Description: TRAINING WEARPLATE INSTALLATION LH/RH[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QS1042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								

REFERENCE ONLY

DART AEROSPACE USA, INC.

IIN-D350-636

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8.0 PARTS LIST
(D350-636-015/-016/-017/-018/-047 KITS)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
	X					D350-636-015	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
		X				D350-636-016	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
			X			D350-636-017	SKIDTUBE INSTALLATION, LH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
				X		D350-636-018	SKIDTUBE INSTALLATION, RH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
					X	D350-636-047	TRAINING WEARPLATE KIT (LH/RH)
1	1					D4168-041	SKIDTUBE ASSEMBLY, LH
1		1				D4168-042	SKIDTUBE ASSEMBLY, RH
1			1			D4168-043	SKIDTUBE ASSEMBLY, LH
1				1		D4168-044	SKIDTUBE ASSEMBLY, RH
*1	1					D4168-1	SKIDTUBE WELDMENT, LH
*1		1				D4168-2	SKIDTUBE WELDMENT, RH
*1			1			D4168-3	SKIDTUBE WELDMENT, LH
*1				1		D4168-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		23119AG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT
*6A	1	1	1	1		AN960C818L	WASHER (OR NAS1149CO832R)
*7	1	1	1	1		MS21083C8	NUT
*8	1		1			D3488-041	BLADE FITTING, LH
*8		1		1		D3488-042	BLADE FITTING, RH
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT
11	2	2	2	2		AN960JD816	WASHER (OR NAS1149CO863J)
12	2	2	2	2		MS21083C8	NUT
*14	4	4	4	4		AN8C44A	BOLT
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-8	NUT
*17	8	8	8	8		D3631-1	WASHER
*18	4	4	4	4		ALS4-1032-225	INSERT
*19	4	4	4	4		AN3C6A	BOLT
*20A	4	4	4	4		AN960C10L	WASHER (OR NAS1149CO332R)
*20B	4	4	4	4		NAS1515H3L	WASHER
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY

(CONTINUED ON NEXT PAGE)

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Revision: J
Date: 13.03.01

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
***43	2	2	2	2		D3493-1	WASHER
*90	1	1	1	1	1	D4154-041	WEARPLATE ASSEMBLY
*91A	4	4	4	4	4	AN3C36A	BOLT ¹
91B	1	1	1	1	1	AN3C37A	BOLT ²
91C	1	1	1	1	1	AN3C42A	BOLT ³
*92	7	7	7	7	8	AN980C10	WASHER (OR NAS1149CO363R)
92A			1	1		AN980C10	WASHER (OR NAS1149CO363R) ³
*93	4	4	4	4	4	MS21043-3	NUT
*94	7	7	7	7	8	D3873-1	BUSHING
94A			1	1		D3873-1	BUSHING ³
*95	1	1	1	1	1	D4171-1	BUSHING ⁴
96					4	D4170-3	SPACER
*97	1	1	1	1	1	AN3C34A	BOLT
*98	2	2	2	2	2	AN980C10	WASHER (OR NAS1149CO363R)
*99	1	1	1	1	1	MS21043-3	NUT

* PART OF D4168-041/-042/-043/-044

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

¹ QTY USED MAY BE LESS ON SKIDTUBES WITH APICAL CYLINDRICAL OR TRI-BAG FLOATS² HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL CYLINDRICAL BAG FLOATS³ HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS⁴ HARDWARE NOT USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS